

```
E,          ;VXM On-Line WITH Echo ON
C,          ;Clear Current Program
LM0,        ;Set Loop Marker To Current Location in Program
I1M1000,    ;Motor 1 Move 1000
L7,         ;Loop To Program Start OR Last Known Loop Marker (Skip last known Non-
Loop Command) 6 Times
I3M1000,    ;Motor 3 Move 1000
LM0,        ;Set Loop Marker To Current Location in Program
I1M-1000,   ;Motor 1 Move - 1000
L7,         ;Loop To Program Start OR Last Known Loop Marker (Skip last known Non-
Loop Command) 6 Times
I3M1000,    ;Motor 3 Move 1000
L10,        ;Loop To Program Start OR Last Known Loop Marker (Skip last known Non-
Loop Command) 9 Times
LM-0,       ;Reset Loop Marker To Program Start
I2M1000,    ;Motor 2 Move 1000
L10,        ;Loop To Program Start OR Last Known Loop Marker (Skip last known Non-
Loop Command) 9 Times
R
```