Loosely attach Inner Cleats to T-nuts, Slide T-Nuts in Separators used for Outer Cleats to ends of Separators, Position Slides on T-Slot Separators wide enough for Drive Shaft installation

With Drive Shaft in Cover compress Cover slip-joint to expose ends of Shaft

Carefully insert Drive Shaft on Hubs and move Slides together

Finalize Slide position by measuring Center to Center (C to C) and square by measuring (equal) diagonals, Refer To packing slip/invoice for C to C distance, Attach Outer Cleats & lightly tighten all cleats

CAUTION: SUPPORT SHAFT AT EACH END TO PREVENT BENDING OF SHAFT/HUBS, KEEP SLIDES PARALLEL
Attach Y Axis with 4 Cleats

With 3/16" hex key tighten Shaft Clamps to 170 lb-in

Fully tighten Cleats on Separator under Y, Loosen all Cleats on other Separators

Attach Each end of Shaft Cover with 1/4-20 Socket Head Cap screws

Repeat previous Step 9 until X Axis is secured to all Separators

CONTACT INFORMATION

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