

BiSlide® Frame Assembly

F2 Model Bases

F2

Model Number:

F2- Width x Depth x Height

⚠ Precautions

- Maximum Load Capacity: 500 lbs (227 kg)
- It is the responsibility of the end user to determine suitability of this product for a particular application
- For safety attach Base to floor
- **⚠ CAUTION** The Leveling Feet supplied are not designed to prevent tipping due to heavy loads
- Remove Leveling Feet and bolt legs directly to floor surface to minimize possibility of tip over
- **⚠ CAUTION** Failure to tighten bolts securely may result in Base failure and personal injury

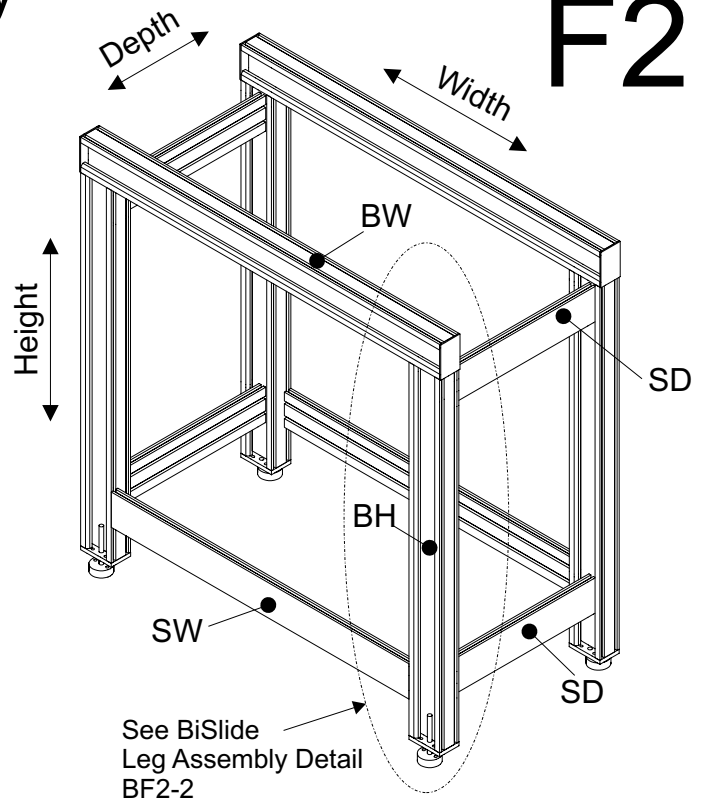


Diagram BF2-1

Assembly Procedure

Tools required: 5/32" hex key, 9/16" open end or crescent wrench, hammer or mallet, tape measure.
Refer to diagrams BF2-1 and BF2-2

1. Loosely attach Stretchers SD to legs BH with Bolts 4
2. With Bolts 3 in Stretcher SW Slide Stretcher down Leg BH, repeat for all four legs
3. Slide Top Rails BW over Bolts 3 in top of BH
4. Square Base by measuring and comparing diagonal distances
5. Move Stretchers SW so Bolts 3 are aligned to access holes in BH
6. Tighten all bolts

Recommended bolt torque is 95 in-lbs

Thread Locking Compound (Loctite) is recommended for all bolts

7. Install any optional T Nuts 1 in rail BW now
8. Attach end plates 6 to BW by driving in fasteners with a hammer or mallet
9. Thread Foot 5 into legs, adjust feet for floor surface, and tighten jam nut
10. See precautions above



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BISLIDE Leg Assembly Detail

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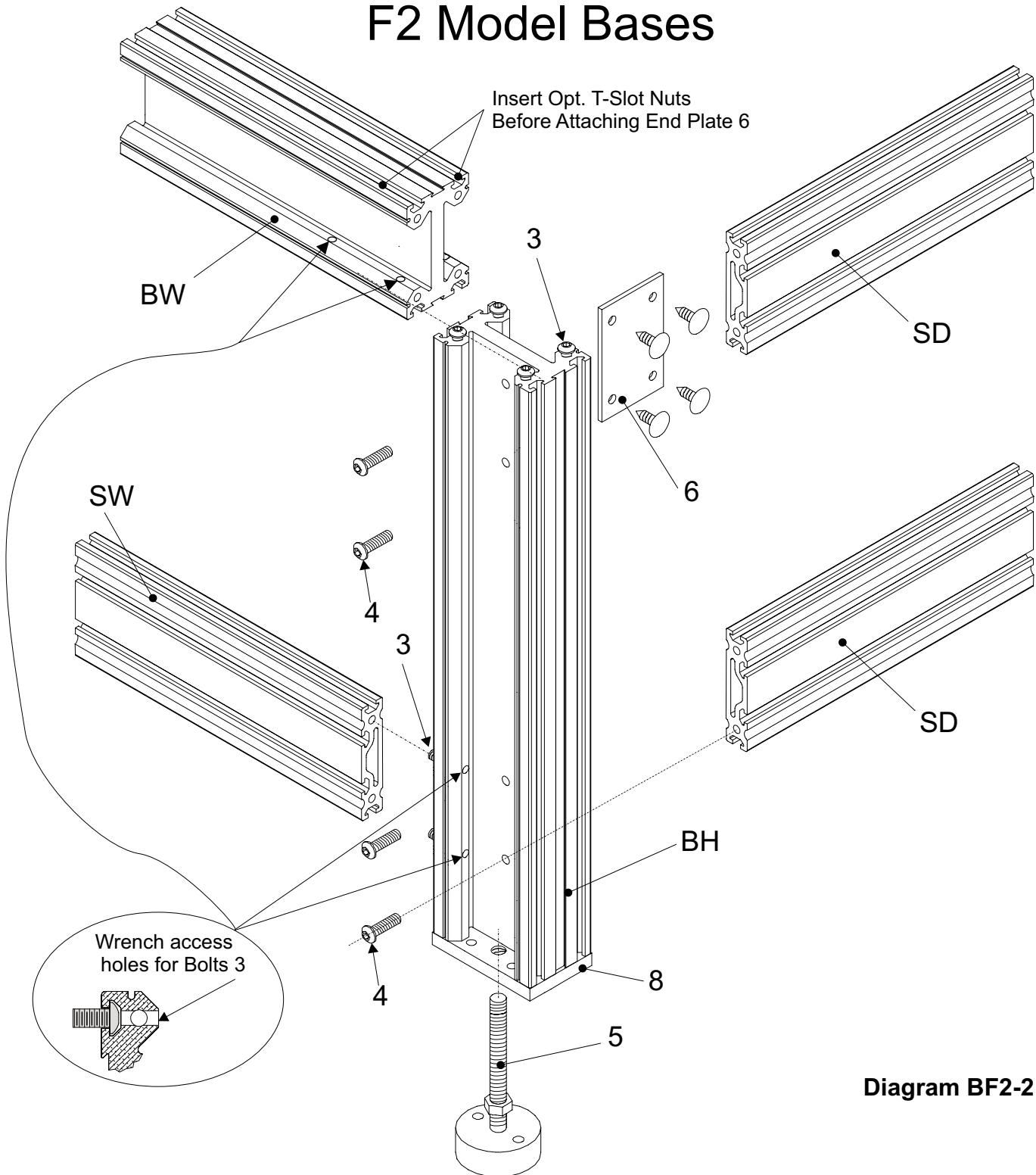


Diagram BF2-2

- 3** 1/4-20 x 1/2 Button Head Bolts, 6 Rqd/ Leg, 24 Total
- 4** 1/4-20 x 1 Button Head Bolts, 4 Rqd/ Leg, 16 Total
- 5** Part # LFS-1 Adjustable Leveling Foot, 1 Rqd/ Leg, 4 Total
- 6** Part # EPS Plastic End Plate and Fasteners, 1 Rqd/ Leg, 4 Total
- 8** Part # MSPP-1 Foot Plate, 1 Rqd/ Leg, 4 Total