

DOW CORNING(R) 204 FLUID

Version 1.1 Revision Date: 04/03/2015 MSDS Number: 1276730-00002 Date of last issue: 02/12/2015
Date of first issue: 02/12/2015

SECTION 1. IDENTIFICATION

Product name : DOW CORNING(R) 204 FLUID

Product code : 000000000002932814

Manufacturer or supplier's details

Company name of supplier : Dow Corning Corporation

Address : South Saginaw Road
Midland Michigan 48686

Telephone : (989) 496-6000

Emergency telephone : 24 Hour Emergency Telephone : (989) 496-5900
CHEMTREC : (800) 424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Anti-set off and adhesive agents

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Flammable liquids : Category 4

Carcinogenicity : Category 2

GHS Label element

Hazard pictograms :



Signal Word : Warning

Hazard Statements : H227 Combustible liquid.
H351 Suspected of causing cancer.

Precautionary Statements : **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P234 Keep only in original container.
P261 Avoid breathing spray.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

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P308 + P313 IF exposed or concerned: Get medical advice/attention.
P370 + P378 In case of fire: Use alcohol-resistant foam, carbon dioxide or water mist to extinguish.
Storage:
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

May generate flammable hydrogen gas. Avoid contact with water, alcohols, acidic, basic, or oxidizing materials.
Vapors may form explosive mixture with air.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance
Substance name : Methyl dodecyl, methyl(2-phenylpropyl) siloxane
CAS-No. : 68037-76-3
Chemical nature : Silicone

Hazardous ingredients

Chemical Name	CAS-No.	Concentration (%)
Methyl styrene	98-83-9	>= 0.1 - < 1

SECTION 4. FIRST AID MEASURES

General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : In case of contact, immediately flush skin with plenty of water.
Remove contaminated clothing and shoes.
Get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.

In case of eye contact : Flush eyes with water as a precaution.
Get medical attention if irritation develops and persists.

If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.

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Most important symptoms and effects, both acute and delayed : Suspected of causing cancer.

Protection of first-aiders : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists.

Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO₂)
Water mist

Unsuitable extinguishing media : Dry chemical
High volume water jet

Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.
Flash back possible over considerable distance.
Vapors may form explosive mixtures with air.
Exposure to combustion products may be a hazard to health.
Applying foam will release significant amounts of hydrogen gas that can be trapped under the foam blanket.

Hazardous combustion products : Carbon oxides
Silicon oxides
Formaldehyde

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Do not allow extinguishing medium to contact container contents. Most fire extinguishing media will cause hydrogen evolution, and once the fire is put out, may accumulate in poorly ventilated or confined areas and result in flash fire or explosion if ignited.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

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- Personal precautions, protective equipment and emergency procedures : Remove all sources of ignition.
Use personal protective equipment.
Follow safe handling advice and personal protective equipment recommendations.
- Environmental precautions : Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Non-sparking tools should be used.
Soak up with inert absorbent material.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Materials in contact with water, moisture, acids or bases have the potential to generate hydrogen gas. Recovered material should be stored in a vented container.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.
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SECTION 7. HANDLING AND STORAGE

- Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.
- Local/Total ventilation : Use with local exhaust ventilation.
Use only in an area equipped with explosion proof exhaust ventilation.
- Advice on safe handling : Do not get on skin or clothing.
Avoid inhalation of vapor or mist.
Do not swallow.
Avoid contact with eyes.
Handle in accordance with good industrial hygiene and safety practice.
Keep container tightly closed.
Keep away from water.
Protect from moisture.
Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment.
- Conditions for safe storage : Keep in properly labeled containers.
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Store in a closed container.
 Keep tightly closed.
 Keep in a cool, well-ventilated place.
 Store in accordance with the particular national regulations.
 Keep away from heat and sources of ignition.
 Product may evolve minute quantities of flammable hydrogen gas which can accumulate. Adequately ventilate to maintain vapors well below flammability limits and exposure guidelines.
 Do not repackage. Clogged container vents may increase pressure build up.

Materials to avoid : Do not store with the following product types:
 Strong oxidizing agents
 Explosives
 Gases

Packaging material : Unsuitable material: Do not store in or use containers except the original product package.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Methyl styrene	98-83-9	TWA	10 ppm	ACGIH
		TWA	50 ppm 240 mg/m ³	NIOSH REL
		ST	100 ppm 485 mg/m ³	NIOSH REL
		C	100 ppm 480 mg/m ³	OSHA Z-1

Engineering measures : Processing may form hazardous compounds (see section 10).
 Ensure adequate ventilation, especially in confined areas.
 Minimize workplace exposure concentrations.
 Use only in an area equipped with explosion proof exhaust ventilation.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide

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	adequate protection.
Hand protection	
Material	: Impervious gloves
Material	: Flame retardant gloves
Remarks	: Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.
Eye protection	: Wear the following personal protective equipment: Safety glasses
Skin and body protection	: Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential. Wear the following personal protective equipment: Flame retardant antistatic protective clothing. Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).
Hygiene measures	: Ensure that eye flushing systems and safety showers are located close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use. These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions. For further information regarding the use of silicones / organic oils in consumer aerosol applications, please refer to the guidance document regarding the use of these type of materials in consumer aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Corning customer service group.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Color	: No data available
Odor	: No data available
Odor Threshold	: No data available
pH	: No data available
Melting point/freezing point	: No data available

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Initial boiling point and boiling range : 100 °C

Flash point : 85.00 °C
Method: closed cup

Evaporation rate : No data available

Flammability (solid, gas) : Not applicable

Upper explosion limit : No data available

Lower explosion limit : No data available

Vapor pressure : No data available

Relative vapor density : No data available

Relative density : 0.9

Solubility(ies)
Water solubility : No data available

Partition coefficient: n-octanol/water : No data available

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity
Viscosity, kinematic : 800 cSt

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Molecular weight : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Contact with water liberates highly flammable gases.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Combustible liquid.
Vapors may form explosive mixture with air.
Can react with strong oxidizing agents.
Product may evolve flammable hydrogen gas on contact with water, alcohols, acidic or basic materials, many metals or

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metallic compounds and can form explosive mixtures in air. When heated to temperatures above 150 °C (300 °F) in the presence of air, product can form formaldehyde vapors. Safe handling conditions may be maintained by keeping vapor concentrations within the occupational exposure limit for formaldehyde.

Formaldehyde may cause cancer. It is also toxic by inhalation, skin absorption and ingestion, corrosive to skin and eyes, and may cause skin sensitization and respiratory irritation.

See OSHA formaldehyde standard, 29 CFR 1910.1048
Hazardous decomposition products will be formed at elevated temperatures.

Conditions to avoid : Exposure to moisture.
Heat, flames and sparks.

Incompatible materials : Oxidizing agents

Hazardous decomposition products
Thermal decomposition : Formaldehyde

SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: > 5,000 mg/kg
Method: Calculation method

Ingredients:**Methyl styrene:**

Acute oral toxicity : LD50 (Rat): 4,900 mg/kg

Acute inhalation toxicity : LC50 (Rat): 22.85 mg/l
Exposure time: 6 h
Test atmosphere: vapor

Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

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Ingredients:**Methyl styrene:**

Species: Rabbit

Result: Irritation to eyes, reversing within 7 days

Respiratory or skin sensitization

Skin sensitization: Not classified based on available information.

Respiratory sensitization: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Ingredients:**Methyl styrene:**Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negativeGenotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo
cytogenetic assay)
Species: Mouse
Application Route: Inhalation
Method: OECD Test Guideline 474
Result: negative**Carcinogenicity**

Suspected of causing cancer.

Ingredients:**Methyl styrene:**

Species: Rat

Application Route: inhalation (vapor)

Exposure time: 105 weeks

Method: OECD Test Guideline 451

Result: positive

Species: Mouse

Application Route: inhalation (vapor)

Exposure time: 105 weeks

Method: OECD Test Guideline 451

Result: positive

Remarks: The mechanism or mode of action may not be relevant in humans.

Carcinogenicity - Assessment : Limited evidence of carcinogenicity in animal studies

IARC

Group 2B: Possibly carcinogenic to humans

Methyl styrene

98-83-9

OSHA

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP

No ingredient of this product present at levels greater than or

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equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Ingredients:**Methyl styrene:**

Effects on fertility : Test Type: Combined repeated dose toxicity study with the reproduction/developmental toxicity screening test
Species: Rat
Application Route: Ingestion
Method: OECD Test Guideline 422
Result: negative

Effects on fetal development : Test Type: Combined repeated dose toxicity study with the reproduction/developmental toxicity screening test
Species: Rat
Application Route: Ingestion
Method: OECD Test Guideline 422
Result: negative

STOT-single exposure

Not classified based on available information.

Ingredients:**Methyl styrene:**

Assessment: May cause respiratory irritation.

STOT-repeated exposure

Not classified based on available information.

Repeated dose toxicity**Ingredients:****Methyl styrene:**

Species: Rat
NOAEL: 40 mg/kg
LOAEL: 200 mg/kg
Application Route: Ingestion
Exposure time: 43 d
Method: OECD Test Guideline 422

Species: Rat
NOAEL: 1.45 mg/l
Application Route: inhalation (vapor)
Exposure time: 90 d
Method: OECD Test Guideline 413

Aspiration toxicity

Not classified based on available information.

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SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Ingredients:****Methyl styrene:**

- Toxicity to fish : LC50 (Danio rerio (zebra fish)): 2.97 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203
- Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1.645 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202
- Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): 4.347 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201
- NOEC (Desmodesmus subspicatus (green algae)): 2.26 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201
- Toxicity to fish (Chronic toxicity) : NOEC (Danio rerio (zebra fish)): 2.13 mg/l
- Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.401 mg/l
Exposure time: 21 d
Method: OECD Test Guideline 211
- Toxicity to bacteria : EC50: > 2,000 mg/l
Exposure time: 3 h

Persistence and degradability

No data available

Bioaccumulative potential**Ingredients:****Methyl styrene:**

- Bioaccumulation : Species: Cyprinus carpio (Carp)
Bioconcentration factor (BCF): 15 - 140
Method: OECD Test Guideline 305C
- Partition coefficient: n-octanol/water : Pow: 3.48

Mobility in soil

No data available

Other adverse effects

No data available

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SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Resource Conservation and Recovery Act (RCRA) : When a decision is made to discard this material as supplied, it is classified as a RCRA hazardous waste.

Waste Code : D003: Reactivity

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Dispose of as unused product.
Empty containers should be taken to an approved waste handling site for recycling or disposal.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION**International Regulation****UNRTDG**

UN number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1-Dodecene)
Class : 9
Packing group : III
Labels : 9

IATA-DGR

UN/ID No. : UN 3082
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s. (1-Dodecene)
Class : 9
Packing group : III
Labels : Miscellaneous
Packing instruction (cargo aircraft) : 964
Packing instruction (passenger aircraft) : 964
Remarks : VENTED PACKAGES ARE FORBIDDEN FOR AIR TRANSPORT.

IMDG-Code

UN number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1-Dodecene)
Class : 9
Packing group : III
Labels : 9
EmS Code : F-A, S-F

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Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation**49 CFR**

UN/ID/NA number	: UN 3082
Proper shipping name	: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1-Dodecene)
Class	: 9
Packing group	: III
Labels	: CLASS 9
ERG Code	: 171
Marine pollutant	: yes (1-Dodecene)
Remarks	: Above applies only to containers over 119 gallons or 450 liters.

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know****CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Fire Hazard
Chronic Health Hazard

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations**Pennsylvania Right To Know**

Methyldodecyl, methyl(2-phenylpropyl) siloxane	68037-76-3	70 - 90 %
1-Dodecene	112-41-4	10 - 20 %

New Jersey Right To Know

Methyldodecyl, methyl(2-phenylpropyl) siloxane	68037-76-3	70 - 90 %
1-Dodecene	112-41-4	10 - 20 %

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California Prop 65

Methyl styrene

WARNING! This product contains a chemical known in the State of California to cause cancer.

98-83-9

The ingredients of this product are reported in the following inventories:

- KECI : All ingredients listed, exempt or notified.
- REACH : All ingredients (pre-)registered or exempt.
- TSCA : All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.
- AICS : All ingredients listed or exempt.
- IECSC : All ingredients listed or exempt.
- ENCS/ISHL : All components are listed on ENCS/ISHL or exempted from inventory listing.
- PICCS : All ingredients listed or exempt.
- DSL : All chemical substances in this product comply with the CEPA 1999 and NSNR and are on or exempt from listing on the Canadian Domestic Substances List (DSL).

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

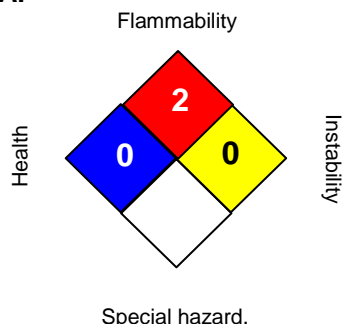
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SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS III:

HEALTH	0*
FLAMMABILITY	2
PHYSICAL HAZARD	1

0 = not significant, 1 = Slight,
 2 = Moderate, 3 = High
 4 = Extreme, * = Chronic

Full text of other abbreviations

ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	: USA. NIOSH Recommended Exposure Limits
OSHA Z-1	: USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	: 8-hour, time-weighted average
NIOSH REL / TWA	: Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST	: STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
OSHA Z-1 / C	: Ceiling
Sources of key data used to compile the Material Safety Data Sheet	: Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, http://echa.europa.eu/
Revision Date	: 04/03/2015

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8