

VXM-1J Jog / Autoreverse Controller

Motor Setting (Front Panel)

1. Turn On Power to VXM while holding both **Stop** & **Jog +** down
2. Wait Until **On-Line** Is on and **Local** Turns off, then release **Stop** & **Jog +**
3. VXM will flash **Local** number of times = Motor setting

VXM Motor (Flash) Setting

# Flashes	Motor Model (Amps)	Knob Speed Range (SPS)*
0	Default (0.4A to 0.7A)	1-6000
1	Vexta PK245 (1.2A)	1-6000
2	Slo-Syn M061 (3.8A)	1-6000
3	Slo-Syn M062 (4.7A) Vexta PK264 (3A)	1-6000
4	Slo-Syn M063 (4.6A) Vexta PK266 (3A)	1-6000
5	Slo-Syn M091 (4.7A) Vexta PK268 (3A)	1-5000
6	Slo-Syn M092 (4.6A) Vexta PK296 (4.5)	1-3000

4. Do A or B
 - A. **To accept/save current setting:** Press **Jog -** or **Jog +** (setting saved, & continues start-up)
 - B. **To change setting:** Press and release **Run** = desired motor setting (0 to 6)

To end change: Press and release **Stop**
- ← Repeats from Step 4

* These ranges will be set based on entered motor setting.
NOTE: Motors may stall at upper speeds under load